



**FOR SERVICE
REFERENCE ONLY**

23	4	WASHER_265_500_SS	90706020	WASHER, 1/4 FLAT SS .265x .50x .064
22	1	WASHER8-32S	90706009	WASHER, #8 FLAT SS .174 X .375 X .032
21	1	TW393	85000268	STOP, MAGENTA 2
20	1	TW392	85000267	STOP, MAGENTA 1
19	4	TW373	85000271	STOP, M4, L=25.4
18	1	TW391	85000266	STOP, DIM/STROBE #2
17	1	TW390	85000265	STOP, DIM/STROBE #1
16	1	TW377	90702375	STANDOFF, BRAKE MOUNT
15	8	SCREWM4AF06BZ	91040406	SCREW, M4 SOCKET CSNK FLAT 06 BZ W/PATCH
14	1	SCREWM4AC30W-BZ	91000430	SCREW, M4 SOCKET CAP 30 BZ SEMS
13	2	SCREWM4AC16W-BZ	91000416	SCREW, M4 SOCKET CAP 16 BZ SEMS
12	12	SCREW12-24PF500TL-SZ	90711060	SCREW, 12-24 PHIL FLAT 1/2 THRD ROLL, TRI LOBE
11	3	TW378	90702373	SCREW, SHOULDER, M4, MOTOR MOUNT
10	4	RIVET43-45DMG_SS	90701388	RIVET, 1/8 DOMED, .188-.250, 18-8 STAINLESS
9	4	NUTM4KEP	91201204	NUT, M4 KEPS
8	1	TW664	99260508	MOUNT, ANGLE, RIGHT
7	1	TW663	99260507	MOUNT, ANGLE, LEFT
6	4	MRO09	99270083	MOTOR, STEPPER NMB 23XM-K286-01V
5	2	TWA072	80560043	FLAG, ASSY, MAGENTA SG
4	2	TWA096	80560040	FLAG ASSEMBLY, DIM/STROBE
3	4	TWA083	80140039	DAMPER ASSY, MTR BRAKE, HI-TEMP, .25 DIA
2	1	TW180	80070467	BULKHEAD, DIM/STROBE
1	1	FS719	80040024EF	BOARD ASSY TEMP SENSOR
ITEM NO. QTY.		FILENAME	PART NO.	DESCRIPTION
BILL OF MATERIALS				

UNLESS OTHERWISE SPECIFIED	RELEASE DATE:	CE:	 2105 GRACY FARMS LANE AUSTIN, TEXAS 78758 (512) 836-2242 FAX (512) 832-4128 ***** http://www.highend.com	 LIGHTWAVE RESEARCH
DIMENSIONAL TOLERANCES:	ENG:	OA:		
0 PLACE DECIMAL = ±0.38	ME:	DRW:		
1 PLACE DECIMAL = ±0.25	MEG:			
2 PLACE DECIMALS = ±0.13	DESCRIPTION:	K1T, DIM/STROBE BULKHEAD SHOWGUN SVC		
ANGLES = ±0.5°	MATERIAL:	FINISH:		
FOR PAINTED PARTS REFER TO	CHARTED	NA		
ENG. SPEC. MANUAL WI-0582				
ALL COMPONENTS, MATERIALS AND				
FINISHES TO BE R6HS COMPLIANT				
MIN. DRAFT	INTERPRET DIMENSIONS PER	 PART NO. 80430099 DRAWING NO. TWA034_SVC REV. NA		
MIN. RADIUS	ASME Y14.5M-1994			
FLATNESS	THIRD ANGLE PROJECTION			
THICKNESS	DIMENSIONS ARE IN MILLIMETERS			
VOLUME		DO NOT SCALE	SCALE: 0.333	SHEET: 1 OF 1

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